Phone No.: 631-501-5700

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FIG. 1

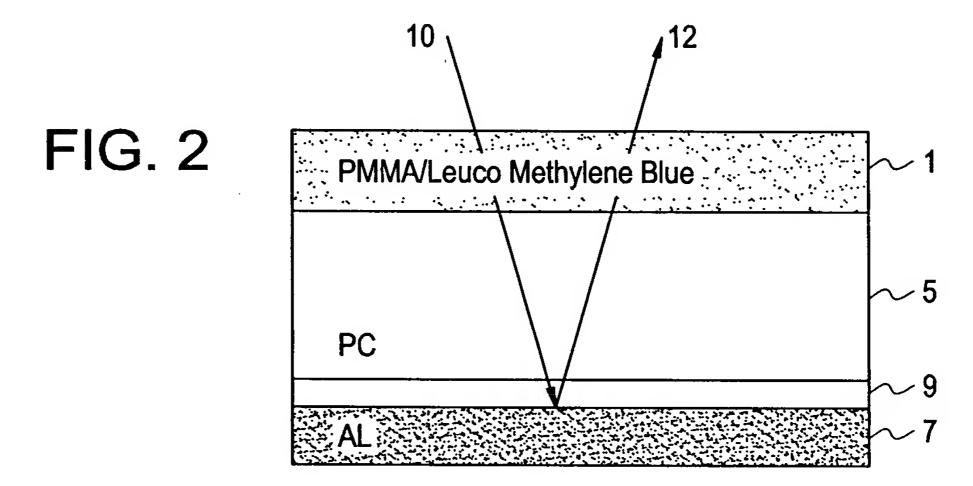
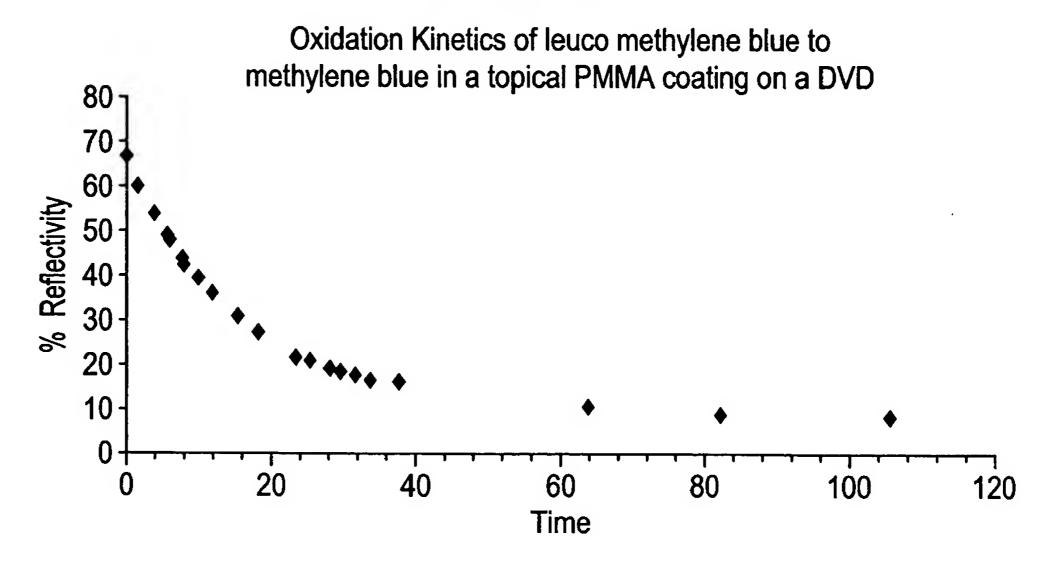


FIG. 3



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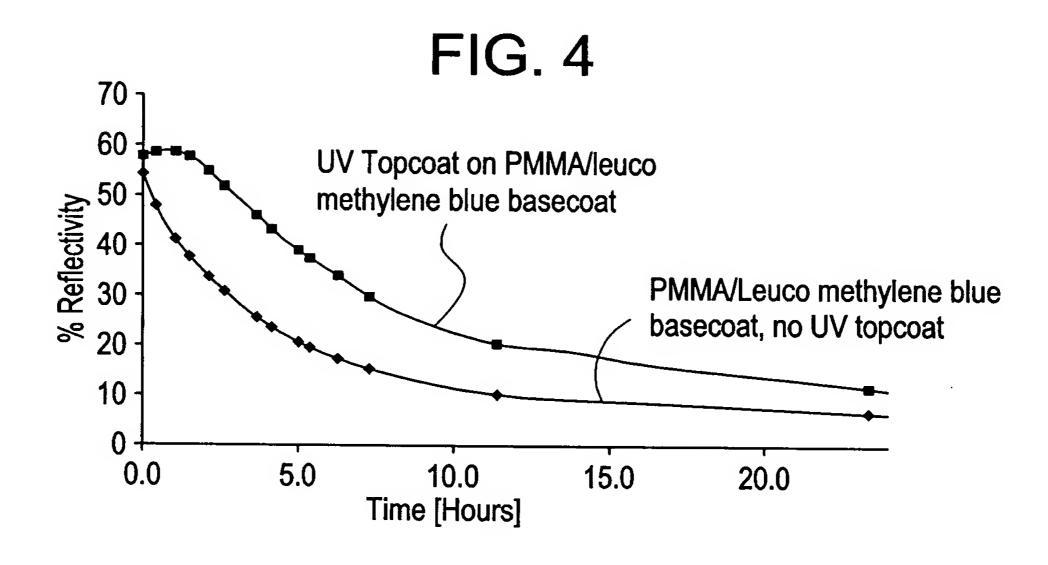
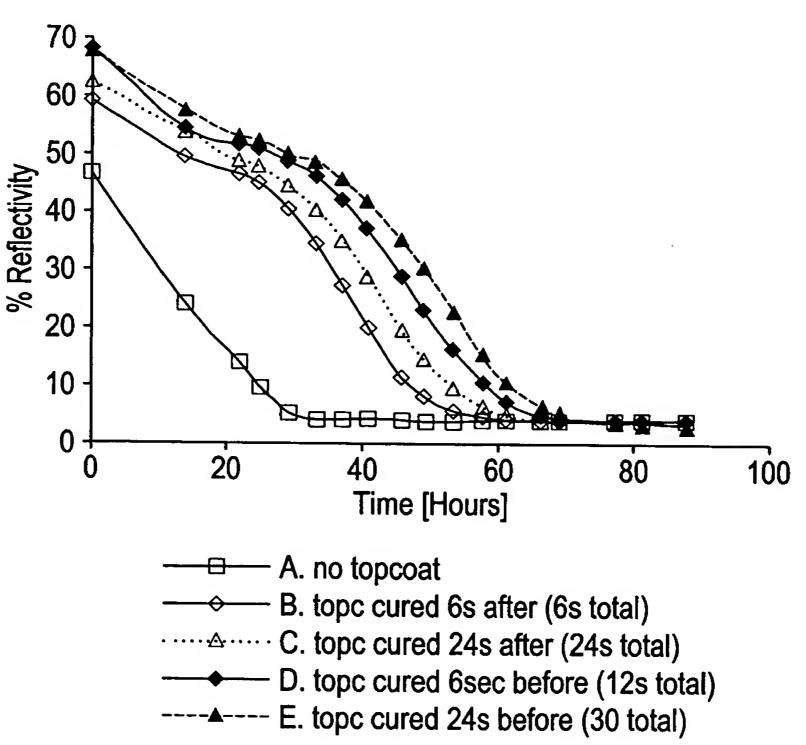


FIG. 5
Comparison of Kinetics of Samples With and Without Barrier Coating



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FIG. 6

Limited-play "reverse-mastered" DVD-5 with reactive dye in adhesive and topical barrier coating

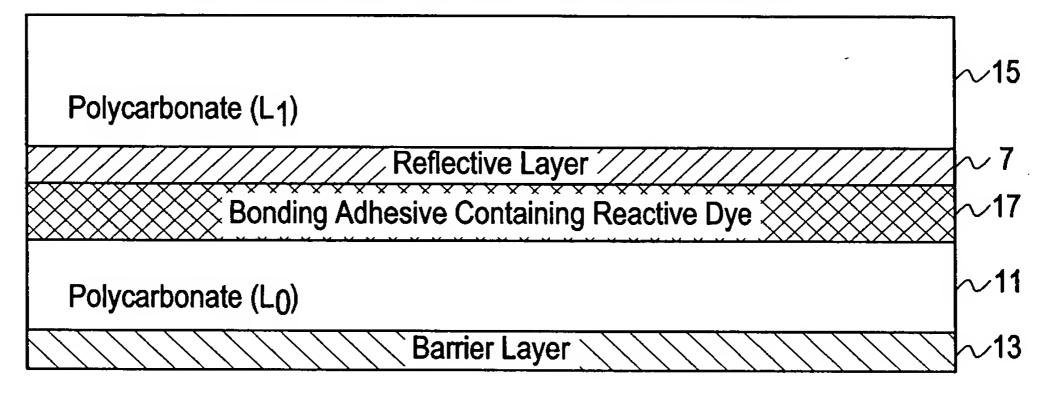
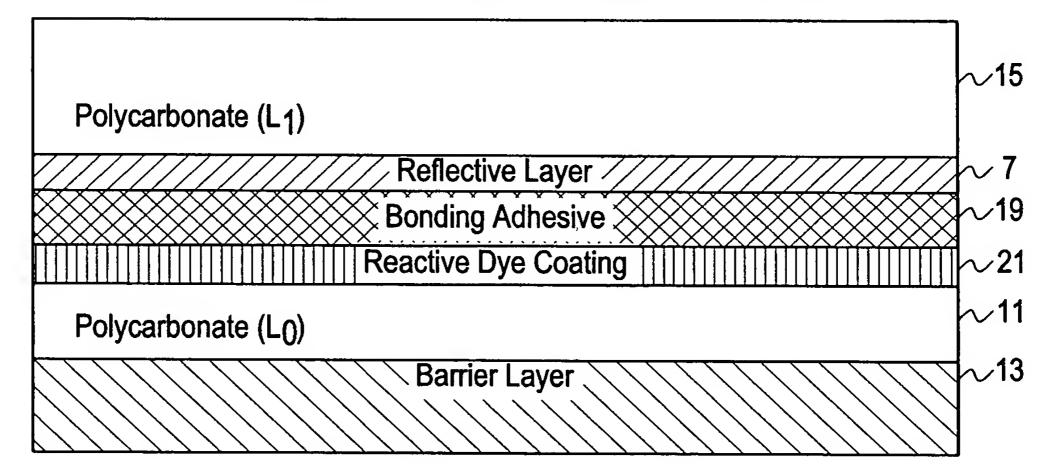


FIG. 7

Limited-play "reverse-mastered" DVD-5 with reactive dye coating and topical barrier coating



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FIG. 8

Limited-play "reverse-mastered" DVD-5 with reactive dye coating and topical barrier coating

Polycarbonate (L1)	√15
/////////////////////Reflective Layer ////////////////////////////////////	₹~7
	~21
Bonding Adhesive	19
Polycarbonate (L0)	~11
Barrier Layer \\\\\\\	√13

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FIG. 9

Limited-play "reverse-mastered" DVD-5 with reactive dye in adhesive and barrier layer

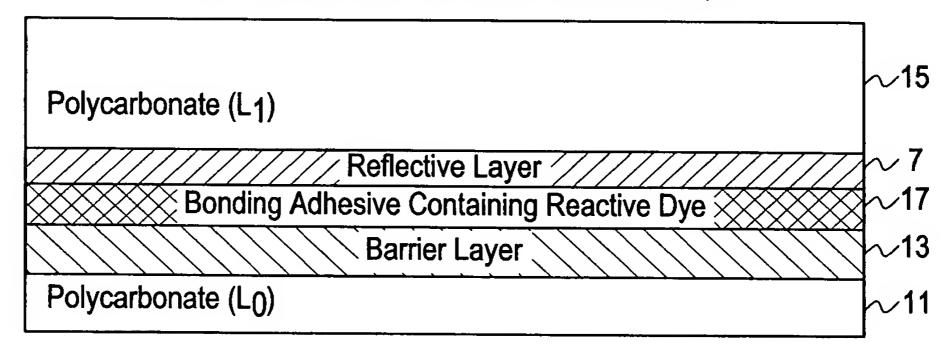
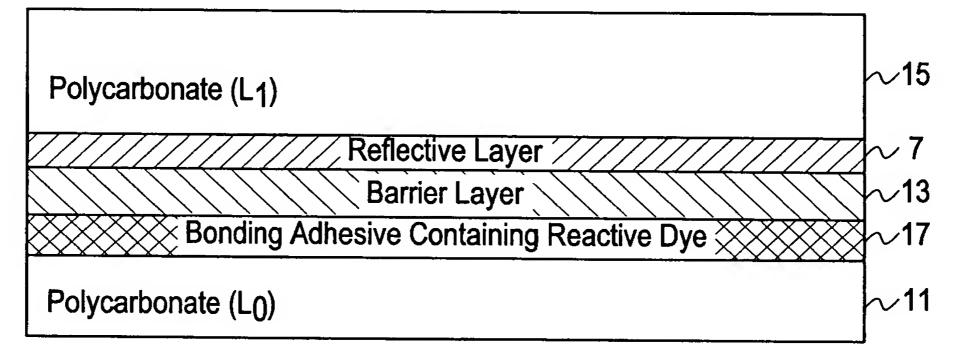


FIG. 10

Limited-play "reverse-mastered" DVD-5 with reactive dye in adhesive and barrier layer



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FIG. 11

Limited-play "reverse-mastered" DVD-5 with reactive dye coating and barrier layer

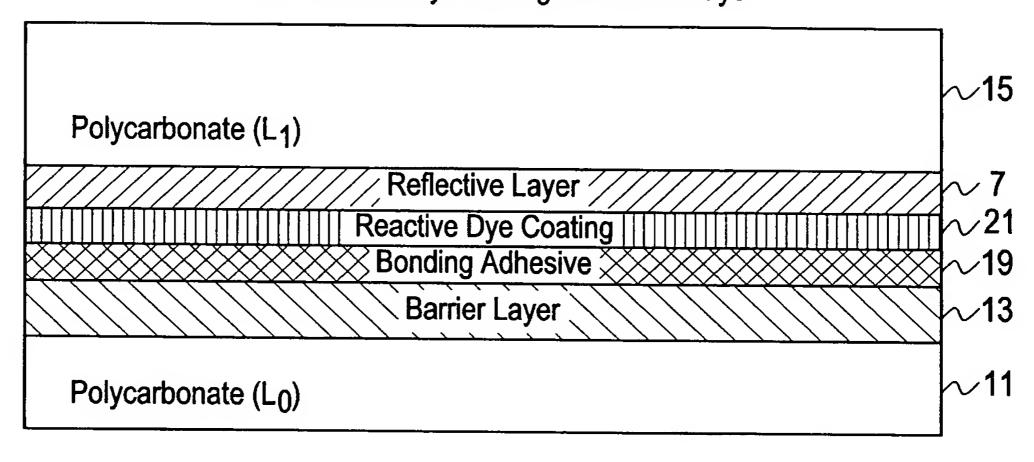
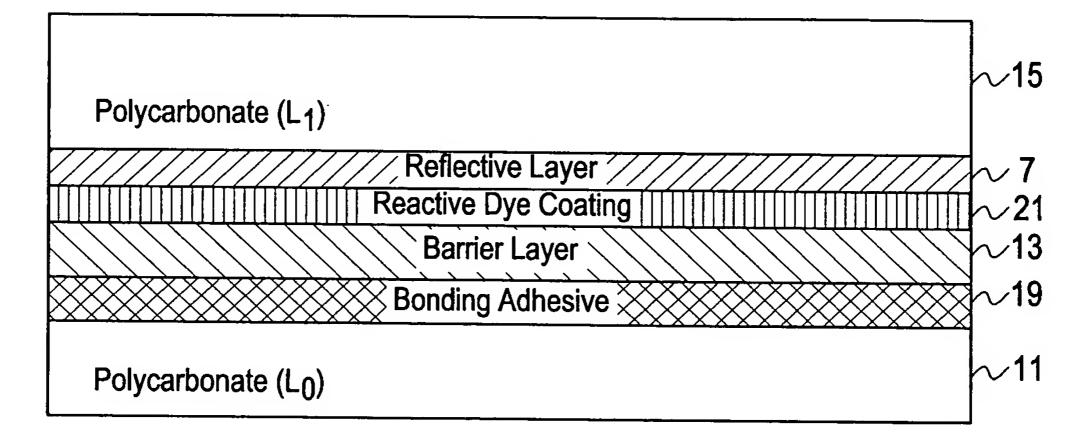
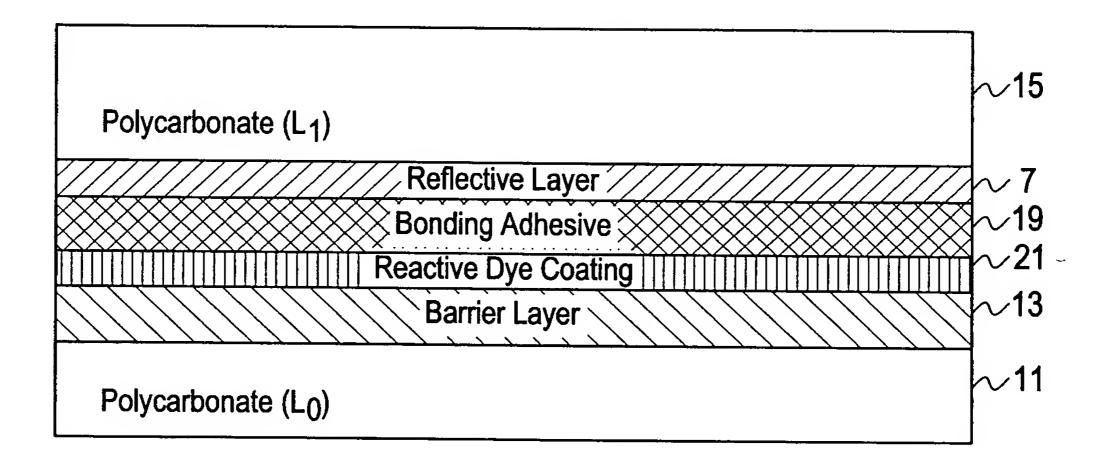


FIG. 12



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FIG. 13



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FIG. 14
Limited-play DVD-9 with topical barrier coating

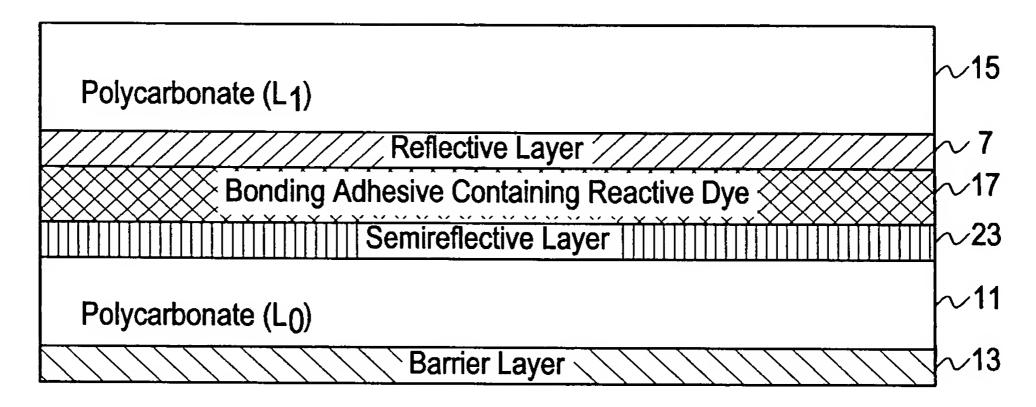


FIG. 15
Limited-play DVD-9 with internal barrier coating

